

CERTIFICATE

Conformity of the Factory Production Control

0045-CPR-1090-1.00041.TÜVNORD.2013.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product **Structural components and kits for steel structures to EXC3 according to EN 1090-2**

Intended use for load-bearing structures in all types of buildings

CE - marking method ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011

Range of production see reverse

 produced by or for

Manufacturer **Robert Josef Wolf**
Verwaltungs- und Beteiligungsgesellschaft mbH

Im Wiesengrund 17
57250 Netphen
GERMANY

Manufacturing plants see reverse
production facilities of the manufacturer

Confirmation This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard **EN 1090-1:2009+A1:2011** under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.


Start of validity 21.03.2013
Date of issue

Next 20.03.2019
Surveillance audit

Period of validity This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.

Remarks see reverse

Place and date of issue Hamburg, 11.07.2016
Baumert/AM


Dipl.-Ing. Modrach
certification body



Welding Certificate

TÜVNORD-EN1090-2.00041.2013.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Robert Josef Wolf
Verwaltungs- und Beteiligungsgesellschaft mbH

Im Wiesengrund 17
DE 57250 Netphen

Technical specification

EN 1090-2:2008+A1:2011

Execution class(es)

EXC3 according to EN 1090-2

Welding process(es)

(Reference no. acc. to DIN EN ISO 4063)

24 - Flash welding, fully mechanized
111 - Manual metal arc welding, manually
121 - Submerged arc welding, fully mechanized
135 - Metal active gas welding, partly mechanized
136 - MAG welding with flux cored electrode, partly mechanized
141 - TIG gas tungsten arc welding, manually

Material group(s)

1.2 according CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8 according CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible welding coordinator

(Title, Surname, Name, Qualification, Date of birth)

Dipl.-Ing. Dietmar Wolf, EWE

born on: 20.10.1960

Substitute

(Title, Surname, Name, Qualification, Date of birth)

See organisation chart, dated 04.04.2014

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

21.03.2013

Period of validity

20.03.2019

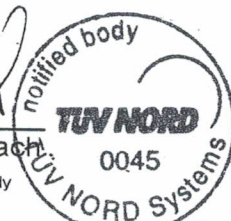
Remarks

See reverse

Place and date of issue

Hamburg, 02.06.2016
Baumert/AM

Modrach
Dipl.-Ing. Modrach
Deputy of head of body certification



notified body
TUV NORD
0045
TUV NORD Systems

Certificate number:

TÜVNORD-EN1090-2.00041.2013.003

Remarks

Associated certificates
0045-CPR-1090-1.0041.TÜVNORD.2013.003

Manufacturing plants:

1. Robert Josef Wolf GmbH & Co. KG Behälter- u. Apparatebau
Dortmunder Str. 2, 57234 Wilnsdorf, Germany
2. Robert Josef Wolf GmbH & Co. KG Ringschmiede – mech. Bearbeitung
Elkersberg 14, 57234 Wilnsdorf, Germany
3. Robert Josef Wolf GmbH & Co. KG Werk Herdorf
Zur Geisenhardt 6, 57562 Herdorf, Germany
4. Siegthalerfabrik GmbH
Siegtalstraße 32 – 34, 57080 Siegen, Germany

General Terms

1. The regulations of PZO of TÜV NORD Systems GmbH & Co. KG apply in their valid version.
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding coordinator;
 - c) introduction of new welding procedures, new basic materials and corresponding WPQRs (welding procedure qualification records);
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.